

# STANDARD VARIABLE CAPACITORS

# "RMC" CAPACITORS

FEATURES—The "RMC" was designed specifically for applications requiring an "MC" type tuning capacitor with very rigid construction. Its sturdy frame consists of heavy gauge aluminum end panels held together by three aluminum tie rods. It has a brass sleeve front bearing and a single ball thrust rear bearing for smooth tuning and a high degree of resetability. The rotor contact is a forked sliver plated phosphor bronze spring wiping against a wide disc on the rotor. The plate shape and other constructional features are the same as on the "MC." Tapped holes in front panel and in mounting feet, as well as additional brackets for inverted mounting permit a wide variety of assembly methods.

SPECIFICATIONS-Straight line capacity. Air gap is 0.0245" nominal. Tested at 1000 V. R.M.S., 60 cycles.

CAPACITI							
CODE	Max.	Min.	PLATES				
RMC-50-S	50.	7.3	7				
RMC-100-S	105.	9.5	14				
RMC-140-S	143.5	11.0	19				
RMC-325-S	327.	17.5	43				

CIDICITE





#### "VU" CAPACITORS



VII

FEATURES—The "VU" is a uniquely designed UHF tuning capacitor using completely original concepts. With it, conventional "lumped constant" circuits, rather than tuned cavity techniques, can be efficiently used up to 500 megacycles. In addition to employing the capacitor sections in series to eliminate the rotor where, the design also utilizes Pyrex balls to form precision bearings and to completely isolate the rotor. Thus, nois especiated by rubbing metal-to-metal contacts and variable resistance paths in the bearings have been totally eliminated. Circuit connections are made to threaded studs on each stator. This permits vacuum tube and inductor to minimize circuit inductance. The symmetrical design is ideal for tuned circuits operating up to 500 megacycles.

CONSTRUCTION—Rotors and stators are of brass with plates soldered in precisely located grooves and then silver plated to increase the "Q" of the capacitor. The insulation is silicone treated steatite. All lengthwise frame members are of brass to minimize temperature effects, Base mounting brackets are provided. SPECIFICATIONS—The capacity characteristic approaches a straight line frequency curve as indicated by nominal values in table. Air gap is .0168" nominal. Tested at 700 V. R.M.S., 60 cycles, between rotor and each stator.

	CAPA	RIES CITY*	PLATES/	DIAL % ROTATION	EFFECTI VU-20	VE SERIES C	APACITY VU-45	DIAL % ROTATION	VU-20	E SERIES	CAPACITY VU-45
CODE	Eff.	Min.	SECTION	0	0.	0.	0.	7.0	11.2	15.7	22.4
VU-20	22.5	3.35	11	10	1 55	2.2	1.15 3.15	80 90	14.65	20.55	29.35
VU-30	31.5	3.5	15	30	2.75	3.85	5.45	100	18.6 22.5	26.05 31.5	37.2 45.0
VU-45	45.0	3.8	21	40	4.2	5.85 8.4	8.35 12.0		+.15MMFD.	or 11/4 %	whichever
*Nominal Va	lues.			50	6.0 8.35	11.65	16.65	is greater. (SPECIALLY	CALIBRATED	UNITS ON	LY.)

#### "BFC" CAPACITORS

FEATURES—The "BFC" "butterfly" type capacitor has very low minimum capacity, low inductance and isolated rotor for use in VHF applications as a series capacitor with no rotor connection. For dual split-stator capacitor use, it has a low-loss positive rotor contact. Mechanical and electrical symmetry and stator terminal locations minimize circuit inductance. CONSTRUCTION—Brass rotors and stators are soldered and nickel-plated. The contact wiper is heavily sliver plated phosphor bronze. Tapped studs on the silicone treated steatite front panel permit mounting the capacitor without grounding the rotor. The sleeve type bearing is nickel-plated brass. SPECIFICATIONS—Straight line capacity. 90° rotation from minimum to maximum capacity position. Air gap is 0.030° mominal. Tested at 1200 V. R.M.S., 60 cycles between rotor and each stator.



	CAPACITY SECTION*			CITY*	PLATES	
CODE	Max.	Min.	Max.	Min.	Rotor	Each Stator
BFC-12 BFC-25	14.5 27.3	3.4 4.8	7.6 14.1	2.2	4 7	3
BFC-38 BFC-50	40.1 52.4	6.2 7.6	20.6 27.1	3.6 4.3	10 13	9
Nominal Values.						



#### "MAC" CAPACITORS



FEATURES—The "MAC" provides the low minimum capacity essential for use as a trimmer in the VHF range. It was engineered to achieve the smallest dimensions practical to meet the requirements of a miniaturized component.

CONSTRUCTION—Its silicone treated steatite base is only %" x 5%". Rotor and stator are soldered assemblies and are of brass, nickel-plated. Rotor and stator terminals are positioned to permit short leads. The threaded bearing is provided with flat sides to permit single hole mounting.

SPECIFICATIONS—Straight line capacity. Screwdriver adjustment. Air gap is 0.017" nominal. Tested at 880 V. R.M.S., 60 cycles.

DIFFERENTIAL TYPE CAPACITY/SECT.\*

AC CAP	ACITY.	
Max.	Min.	PLATES
5.4	1.3	5
9.6		9
15.8		15
21.5	2.2	31
30.0	2.5	27
	Max.  5.4  9.6  15.8  21.5	Max. Min.  5.4 1.3 9.6 1.5 15.8 1.9 21.5 2.2

CODE	Max.	Min.	PLATES
MAC-5-5	5.4	1.3	7
MAC-10-10	9.6	1.5	13
MAC-15-15	15.8	1.9	
MAC-20-20	21.5	2.2	22 31

Use Index (pg. 2) for Ouick, Easy Location of ALL Products



# STANDARD VARIABLE CAPACITORS

#### "APC" CAPACITORS

FEATURES—The "APC" trimmer capacitor originated by Hammarlund over twenty years ago is still widely recognized as the standard capacitor of its type. Its use is indicated in all classes of equipment where a compact, high quality air dielectric trimmer is required. It was designed to resist effects of temperature, moisture and vibration. Silicone treated steatite insulation is used to insure high leakage resistance.

CONSTRUCTION—Brass rotor and stator plates are soldered to brass supports. Nickel-plated phosphor bronze wiper assures positive rotor contact. All metal parts are nickel-plated. Terminals are hot-tin dipped. Tapped brass mounting study fastened to silicone treated steatite base permit mounting capacitor without grounding the rotor.

CAPACITY\*

SPECIFICATIONS—Straight line capacity characteristic. Available either with hexagonal collar on slotted shaft to permit rotor adjustments to be made with wrench or screwdriver or with ½ extended shaft for knob control or shaft coupling. "APC-C" Lock Type now also available through distributors. Air Gap is 0.015" nominal. Tested at 600 V. R.M.S., 60 cycles.

CODE	Max.	Min.	PLATES
APC-15	17.	2.8	5
APC-25	25.	3.0	7
APC-50	50.	3.9	14
APC-75	75.	4.6	20
APC-100	100.	5.5	27
APC-140	140.	6.7	37
*Nominal Values.			

#### "MAPC" CAPACITORS

FEATURES—The "MAPC" capacitor is representative of Hammarlund's efforts to meet the demand for smaller dependable components. It is a scaled-down version of the popular "APC" with everything reduced except the quality and performance characteristics. For example, an "MAPC" is about half the size and weight of an "APC." Lower minimum capacities and low inductance make the "MAPC" suitable for VHF use. CONSTRUCTION—The standard "APC" construction is used in this capacitor. Rotors and staters are fabricated by soldering brass plates to supporting members and nickel-plating the assemblies. Nickel-plated phos. Bronze wiper assures positive rotor contact. Tapped brass mounting studs fastened to silicone treated steatite base permit mounting capacitor without grounding rotor.

SPECIFICATIONS—Straight line capacity. Available either with screwdriver or socket wrench adjustment or with 7/16" extended shaft for knob control or shaft coupling, "MAPC-C" Lock Type now also available through distributors. Air Gap is 0.0135" nominal. Tested at 600 V. R.M.S., 60 cycles.

MAPC-15 MAPC-25 MAPC-35 MAPC-50 MAPC-100 MAPC-140 2.6 10 35. 50. 2.9 3.2 75. 3.9 29 38 52 140. \* Nominal Values.





#### "NZ-10" CAPACITORS

FEATURES—The "NZ-10" is a compact transmitter neutralizing capacitor designed for easy and accurate adjustment. The rotor is attached to a fine-thread lead screw which may be adjusted with smooth and precise action by a screw-driver and locked securely by a readily accessible clamping screw. A stop prevents shorting of plates at maximum capacity. Long leakage paths to ground from both rotor and stator are provided. Glazed steatite insulators and smoothly rounded aluminum plates minimize flashover.

SPECIFICATIONS-Capacity is adjustable from 2.3 to 10 mmf. Peak voltage rating is 3000 V. at maximum capacity (minimum gap) position.

#### "FC" and "FNC" COUPLINGS



FEATURES—The "FC-46-S" is an insulated flexible coupling designed to provide for mechanical ganging of shafts even though angularly misaligned. The smallest dimensions have been incorporated consistent with the rugged construction necessary for general service. A high degree of electrical isolation is achieved through the use of silicone treated steatite insulation. Flashover voltage is approximately 5000 V. R.M.S. Brass hubs and spring

temper phosphor bronze flexible arms are nickel plated. An exclusive and important feature of this coupling is its characteristic of uniform side-thrust through 360° of rotation. This eliminates tendency to vibrate at high speeds, minimizes bearing wear and assures accurate tracking.

The "FNC-46-S" is a non-insulated coupling for use where electrical continuity between shafts is required. The flexible arms are held securely to a nickel plated brass ring instead of an insulator.

STANDARD STOCK TYPES Insulated flexible cou

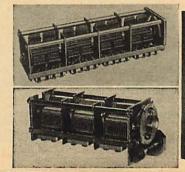
CODE FC-46-S CODE FNC-46-S Insulated flexible coupling Non-insulated flexible coupling

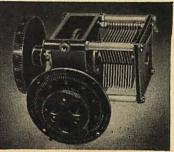
#### SPECIAL VARIABLE CAPACITORS FOR ALL NEEDS

# HAMMARLUND CUSTOM ENGINEERED CAPACITORS

Hammarlund has for many years been considered the fore-most designer and producer of variable capacitors for special military, scientific and precision applications. Should you have a special capacitor requirement, your engineers will find the services of our capacitor design group to be of inestimable value. Illustrated are two communications receiver multiple-section tuning capacitors and a single-section frequency meter capacitor. All of these capacitors feature exceptionally precise calibration accuracy, the highest possible degree of resetability, essentially zero temperature coefficient, close tolerances on starting and running torque, high "Q" under adverse operating conditions and complete freedom from noise. To produce these and similar capacitor designs involve the techniques of metallurgy, gearing, finishing, bearing design, ceramics, vibration and shock—to mention but a few. These techniques are possessed to a high degree here at Hammarlund.

Should you have need for facilities such as ours, we will welcome your inquiry.





# HAMMARLUI

# STANDARD VARIABLE CAPACITORS

# "MC" and "MCD" CAPACITORS



FEATURES—The "MC" is a versatile single section tuning capacitor designed to give the equipment engineer a choice of mountings, connections and capacity characteristics. The threaded brass front bearing and tapped aluminum end brackets permit panel or base mounting. A rotor stop permits 180° clockwise rotation for increasing capacity, "MC-S" capacitors have a straight line capacity characteristic. "MC-M" units have offset plates resulting in a "Midline" characteristic which more equally spaces frequencies, "MC-X" units are wide-spaced for high voltages. For optimum per-formance all Hammarlund "MC" capacitors have allere plated spring tempered wiping contact, silicone-treated steatife insulation, soldered nickel-plated brass rotors and stators, rotor shaft supported on bearings at both front and rear of capacitor. The "MCD" is a split-stator panel-mounted capacitor with all the "MC" features. Stators have terminals on both sides. Stators on single-spaced capacitors are separated by a shield. Wide-spaced units have no shield. SPECIFICATIONS—Straight line or "Midline" capacity characteristic. Single-spaced types have 0.0245" nominal air gap and are tested at 1000 V. R.M.S., 60 cycles.



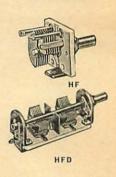
			PLATES/	LATES/ CAP.			PLATES/	
CODE	Max.	Min.	SECTION	CODE	Max.	Min.	SECTION	
MC-20-S	20.	5.5	3	MC-20-SX	20.	6.8	7	
MC-35-S	35.	6.0	5	MC-35-MX	32.	7.8	11	
MC-50-M	50.	6.3	7	MC-35-SX	32.	8.5	11	
MC-50-S	50.	6.5	7	MC-50-MX	53.	10.5	19	
MC-75-M	80.	7.3	11	MC-50-SX	53.	11.5	19	
MC-75-S	80.	8.0	11	MC-100-SX	100.	16.5	35	
MC-100-M	100.	7.7	14	MCD-50-M	50.	5.5	7	
MC-100-S	100.	8.3	14	MCD-100-M	100.	6.3	14	
MC-140-M	140.	9.0	19	MCD-100-S	100.	7.0	14	
MC-140-S	140.	10.0	19	MCD-140-M	140.	7.8	19	
MC-200-M	200.	10.3	27	MCD-35-MX	31.	6.0	11	
MC-250-M	250.	12.0	34	MCD-35-SX	31.	6.8	11	
MC-325-M	320.	13.5	43	40 33-00				
M-Midline pla	ites. S-Stra	ightline plates.	X-Wide-S	paced. *Nominal	Values.			

# "HF" and "HFD" CAPACITORS

SINGLE SECTION CAPACITOR—The "HF" is a single section tuning capacitor employing "APC" rotor and stator design. Extra long sleeve bearing and positive contact nickel-plated phosphor bronze wiper make this unit ideally suited to high frequency applications. Silicone treated steatite insulation. Single hole or base mounting. Special spacing, capacity values, finishes and other modifications are available to manufacturers on special order.

DOUBLE SECTION CAPACITOR—The "HFD" dual capacitors. like the "HP" singles, incorporate advanced features providing for maximum efficiency at high frequency. Soldered brass plates are nickel-plated. Aluminum front and rear end panels are mounted on a heavy silicone treated steatite base. Wide front and rear hearings with individual silver plated spring tempered 'wipers for each section assure long life and maximum contact efficiency. Single hole panel mount or base mounting. Electrostatic shield between sections. Terminals are provided on both sides of each stator to permit mounting tube and inductor on opposite sides. SPECIFICATIONS—Straight line capacity, Single spaced types (HF and HFD) have 0.015" air gap and are tested at 600 V. RMS., 60 cycles. Wide spaced types (HF-X and HFD-X) have 0.045" air gap and are tested at 41400 V. R.M.S., 60 cycles.





#### MACBF CAPACITORS



FEATURES—The "MACBF" is a miniaturized butterfly capacitor providing extremely low capacity for the VHF range. It is of the straight-line capacity type. CONSTRUCTION—Rotor and stator of brass, solder assembled, and nickel-plated. Base is of silicone-treated steatite. Terminals are hot-tinned dipped. Threaded bushing with flatted sides for panel or chassis mounting. SPECIFICATIONS—Straight line capacity, Screwdriver adjustment, Air gap is 0.017" nominal. Tested at 880 V. R.M.S., 60 cycles.

CAPACITY (per section) Max. ±10% Min. ±15% CODE Rotor Part No. MACBF-3 MACBF-5 MACBF-8 34604-G1  $\frac{3.1}{5.0}$  $\frac{1.3}{1.6}$ 3 5  $\frac{2.0}{2.4}$ 34604-G3 7.9 MACBF-11 34604-G4

# "HFA" and "HFBD" CAPACITORS

"HFA" and "HFBD" CAPACITORS

SINGLE SECTION CAPACITOR—The "HFA" is a single section tuning capacitor similar to the "HF" except that larger plates permit wider air-gaps for the same capacitance values, Resultant higher break-down ratings extend the use of the capacitor into the high frequency low-power transmitter field. A threaded sleeve bearing permits single hole mounting and the bracket supplied may be used for base mounting. A lug-type terminal mounted with the bearing provides an efficient rotor connection.

DOUBLE SECTION CAPACITOR—The "HFBD" is a dual, balanced rotor transmitting capacitor employing front and rear panels plus a ball-thrust rear bearing, but other incorporating constructional features identical to the smaller "HFA." An insulted shaft extension safeguards operating personnel from the high voltages which may be applied to the rotor. The small size, rugged construction, balanced rotor and range of capacitance values and breakdown voltages make this capacitor ideally suited to many applications.

			P	LATES/			PLATES/			
	CAPAC	ITY**	SPAC-	SEC-		CAPAC	CITY**	SPAC-	SEC-	
CODE	Max.	Min.	ING	TION	CODE	Max.	Min.	ING	TION	
HFA-100-A	102.	4.5	0.020	- 19	HFA-100-B†	100.	7.5	0.030	27	
HFA-140-A	145.	6.0	0.020	27	HFA-15-E	16.	4.0	0.070	9	
HFA-200-A	200.0	8.0	0.020	38	HFBD-50-C	50.	9.0	0.050	11	
HFA-10-B	9.	2.3	0.030	3	HFBD-100-C	105.	14.0	0.050	23	
HFA-15-B	16.	2.8	0.030	5	HFBD-35-E*	37.	9.5	0.070	11	
HFA-25-B	25.	3.0	0.030	7	HFBD-65-E*	63.	12.5	0.070	19	

HFA-50-B 50. 4.3 0.080 14 HFBD-03-E WHALS. "B" 1200 V. R.M.S. 750 V. R.M.S. "HFBD"—"C" 1500 V. RMS. "E" 3000 V. 60 cycle voltage: "HFA"—"A" 800
"E" 1750 V. R.M.S. "HFBD"—"C'
R.M.S.: plates have rounded edges,
†Has front and rear supporting panels. \*\*Nominal Values

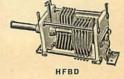
SPECIFICATIONS—Straight line capacity. Air gaps and test voltages as indicated in table. However, "HFBD" breakdown voltages are doul and capacitance values approximately halved when stator sections connected in series.



Stator

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