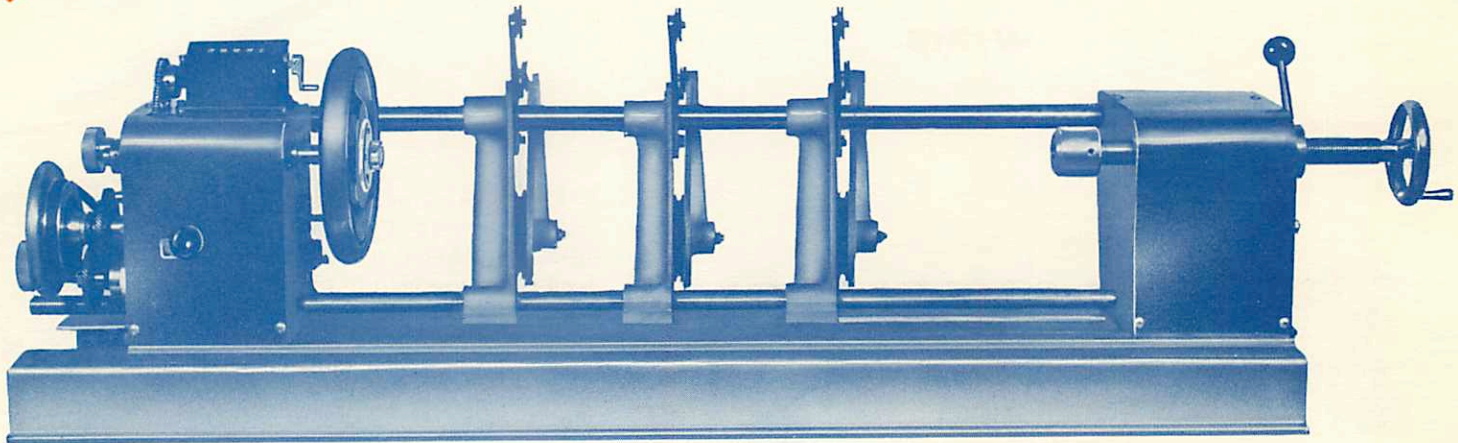


# Heavy Coil Winders

## "B" SERIES



## MODEL **BM**

For the winding of very heavy coils in single or multiple we have designed a series of machines of extra capacity. They are available with the features corresponding to the parallel models of the "A" series and are designated as BL, BM, BC and BB.

These machines feature a winding finger with a heavy wire tension built into the winding finger, thus eliminating separate tensions and permitting the use of 12" and larger supply spools.

These machines have a built-in gear reduction drive of 10:1 for maximum power. A direct drive is provided for

the smaller wire sizes, and selection is made by convenient shift levers.

A unique feature is the provision for extending the feed range with the engaging of the gear reduction unit. In direct drive the available feeds are the same as those in the "A" series of winders, but when the extra torque for heavy wire is used, all feeds are multiplied by ten.

When combined with the back gear drive, wires with a total tension of 400 lbs. or more can be wound with a 1/4 HP variable speed motor.

### SPECIFICATIONS

Width 12", height 14", length 54" • Maximum distance, spindle to tailstock, 26" • Wire feeds, from 2 to 500 T.P.I. (may be increased with W-308 & 9) • Maximum coil diameter—11" • Maximum traverse—10"\* • Weight without motor—160 lbs.

*\*Longer traverse available on special order.*